

# Letter of Compliance INERT GAS PIPING

#### Plumb your welding and other inert gas needs with the versatile Rapidair piping.

#### Easy to Use:

- No soldering or gluing, compression fittings reduce labor and offer a cleaner installation
- Modify or expand the existing system quickly
- Non-corroding materials and O-ring seals make for a clean, efficient, leak free system

# 

#### **General System Ratings:**

- ASTM F1282
- ASTM F1974
- OSHA Compliant

# 1/2", 3/4", 1" Sizes:

- Multi-Layer Semi Flexible tubing
- Inner and Outer Layer HDPE
- Center Layer Aluminum
- Sizes measured on the inside diameter



# **General System Ratings:**

- Conforms to ASME B31.1
- Fire resistant to flammability standard UL94HB
- OSHA Compliant

# **Aluminum Pipe Specifications:**

- Alloy grade 5042
- Seamless extruded to ASTM B241
- Blue powder coat, color RAL5012 outside (sizes 3/4" - 6")
- Green powder coat, color RAL6018 outside (sizes 3/4" - 11/2")
- Non-chromate conversation coating inside

#### **General Ratings:**

- Compressed air, Vacuum, Inert Gas (Argon, C02, Helium) for industrial use (not food grade)
- -Green color for inert gas, blue for compressed air

#### **Technical Specifications:**

- Working Pressure: 200 psi at 73°F, 160 psi at 140°F
- Temperature range: -40°F to 140°F
- Compatible with common compressor oils
- Compressed air, vacuum, inert gas applications
- Can be direct buried

# 1/2", 3/4", 1" Fittings:

- Compression with split ring
- Nickel Plated Brass
- Double O-Ring: Nitrile



# **Technical Specifications:**

- 190 psi working pressure
- 0 Degrees F to 140 Degrees F
- Compatible with all types of compressor lubricants
- Compressed air, vacuum, inert gas

# Fittings Specification 3/4" Thru 2":

- Nylon 6 base with fiberglass reinforcement
- Bite ring: stainless steel
- O-ring: Nitrile

PRODUCTS MANUFACTURED BY THE SELLER CARRY A LIMITED ONE YEAR WARRANTY RapidAir Products | www.rapidairproducts.com 6111 Mill Creek Drive Auburndale, WI 54412 | 800-954-3310

HDPE